

LEONI



Part Change Notification

LEONI Requirements

Documentation

LEONI

Process and content

Part Change Notifications send to LEONI Email address:

pcn@leoni.com

› Following contents are mandatory in PCN:

- › LEONI part number which is concerned
- › Supplier part number which is concerned
- › New drawing, or layout of the planed change
- › Reason of change
- › **Initiator of the change:** Who initiated the request to process the notified change (The supplier, LEONI, The OEM or Tier customer (if not LEONI), Legal and/or Standardization Authorities...).
- › Detailed description of the change
- › OEM/Customer acceptance; **for PSA and Renault the approval is mandatory.**
- › Availability of samples
- › Schedule of the first delivery of the changed parts
- › First delivery are marked (e. g. next index, colored marked)

➔ **In case of technical changes send your notification 6 month before first shipment, all other cases 3 months before first shipment**

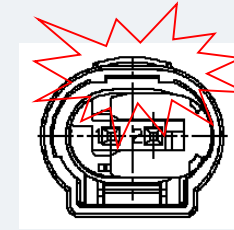
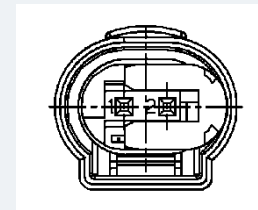
› Check also our main requirements at our LEONI website :

<https://www.leoni.com/en/company/purchasing/purchasing-wsd/>

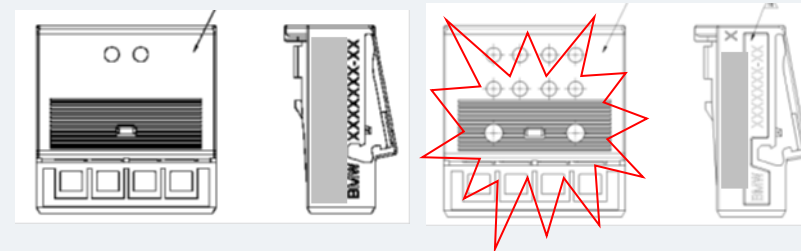
Reasons why we need this information in advance

- › We have to check our production line
 - ✓ crimping
 - ✓ connecting
 - ✓ testing
 - ✓ handling
 - ✓ IMDS/REACH/ROHS

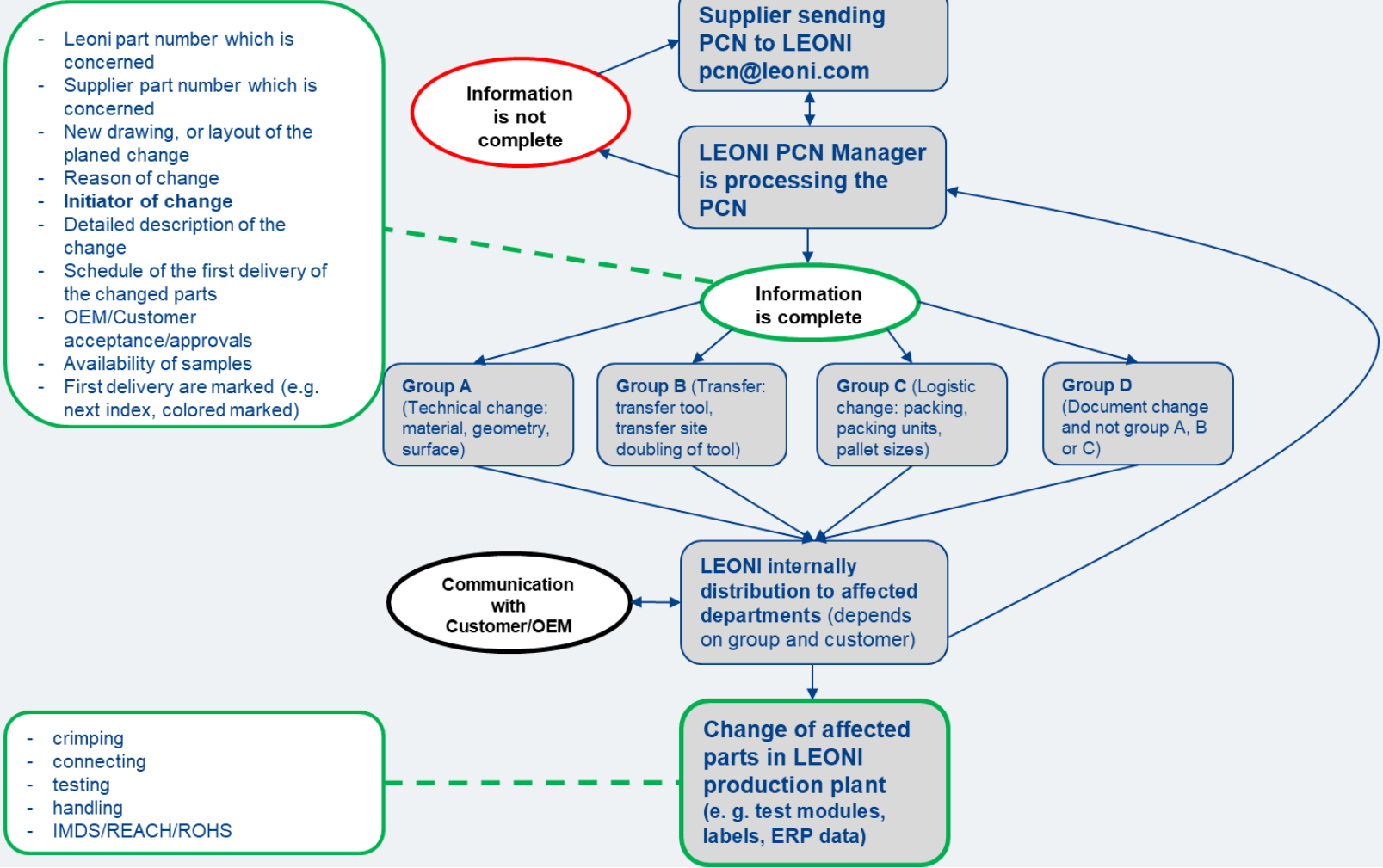
In worst case we need new test modules.
For example:



- › the changed parts are bigger than the old ones (too big for our test modules)
- › there are additive holes in the secondary lock, so our test module doesn't identify the secondary lock and stops our process



LEONI PCN flow chart



Use of our PCN distribution file

Mandatory Information												
Affected parts: (Supplier part number)	LEONI part number:	New supplier part number (if needed):	Description of the change:	Reason of the change:	Initiator of change	Acceptance of OEM:	Availability of drawing:	Availability of samples:	First Ship date:	Last date for mixed shipment:	Last order date of the old version /part:	Identification of boxes of first shipment:

› Please use the attached PCN distribution file to inform LEONI about your changes (pcn@leoni.com).



The change doesn't effect the OEM production line,
but maybe LEONI

pcn@leoni.com

**PLEASE SUPPORT LEONI WITH INFORMATION
TO DELIVER OUR CUSTOMERS WITH HIGHEST QUALITY**

MANY THANKS

Contact



Documentation

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