

LEONI



Part Change Notification

LEONI Requirements

Documentation Services

November 2024



Process and content

Part Change Notifications send to LEONI Email address:

pcn@leoni.com

- › Following contents are mandatory in PCN:
 - › LEONI part number which is concerned
 - › Supplier part number which is concerned
 - › New drawing, or layout of the planned change
 - › Reason of change
 - › Initiator of the change: Who initiated the request to process the notified change (The supplier, LEONI, The OEM or Tier customer (if not LEONI), Legal and/or Standardization Authorities...).
 - › Detailed description of the change
 - › OEM/Customer approval.
 - › Availability of samples
 - › Schedule of the first delivery of the changed parts
 - › First delivery are marked (e. g. next index, colored marked)

➔ **In case of technical changes send your notification 6 month before first shipment, all other cases 3 months before first shipment.**

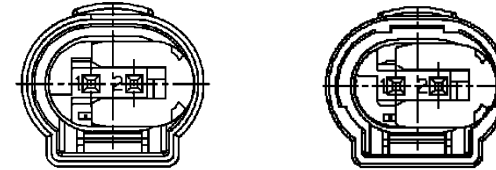
- › Check also our main requirements at our LEONI website :

[Production material](#) | [Purchasing Wiring Systems Division](#) | [Supplier Relation](#) | [About us](#) | [LEONI Group](#)

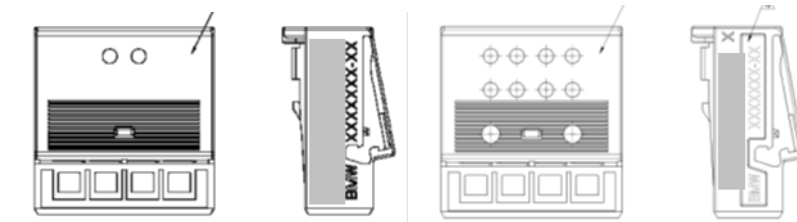
Reasons why we need this information in advance

- › We have to check our production line
 - › crimping
 - › connecting
 - › testing
 - › handling
 - › IMDS/REACH/ROHS

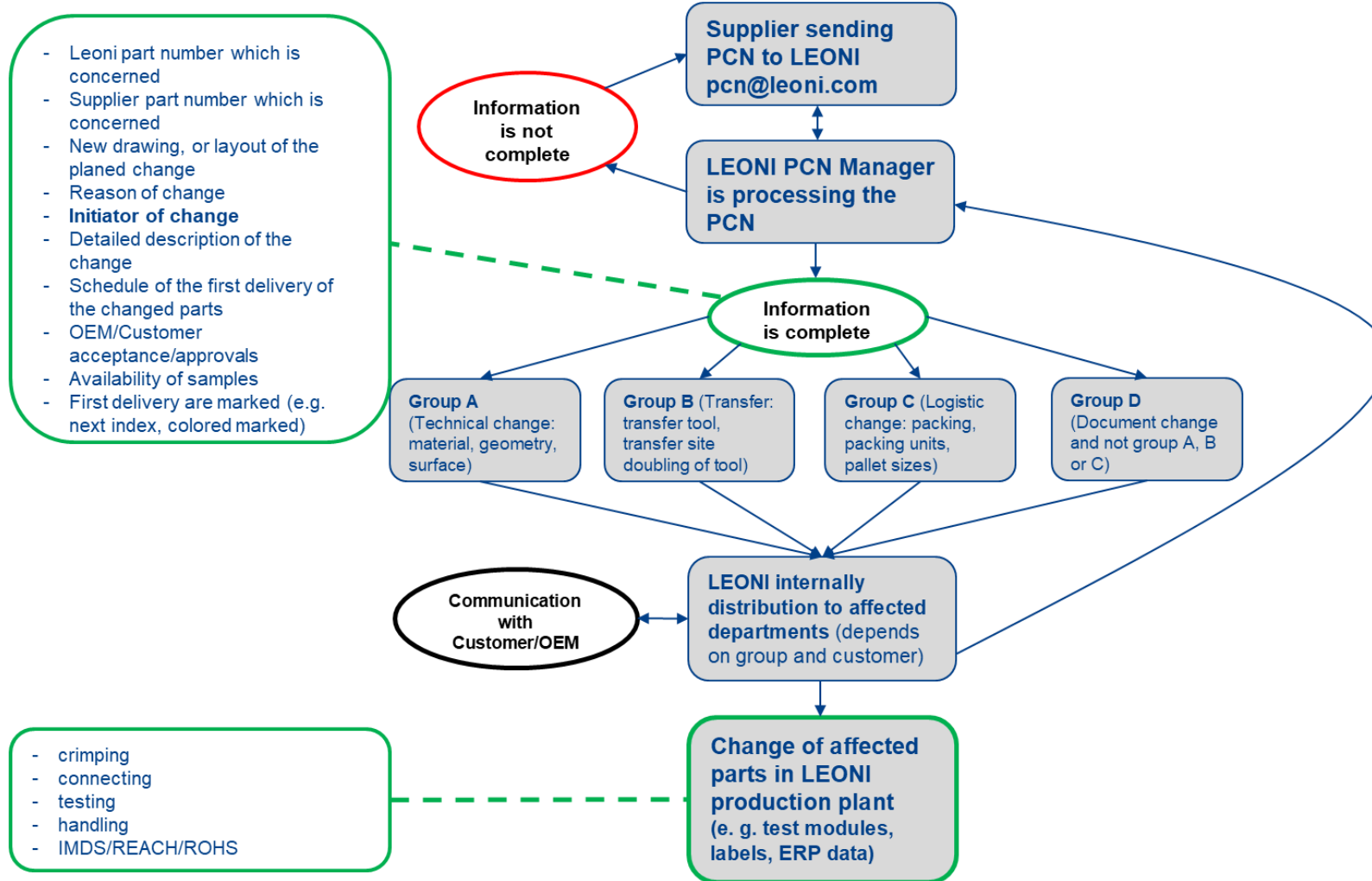
In worst case we need new test modules.
For example:



- › the changed parts are bigger than the old ones (too big for our test modules)
- › there are additive holes in the secondary lock, so our test module doesn't identify the secondary lock and stops our process



LEONI PCN flow chart



The change doesn't affect the OEM production line,
but maybe LEONI

pcn@leoni.com

PLEASE SUPPORT LEONI WITH INFORMATION
TO DELIVER OUR CUSTOMERS WITH HIGHEST QUALITY

MANY THANKS

Contact



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